Front End Progress

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March 2011

Issues

New RFQ beam dynamics design

RFQ output energy

RFQ cavity for new beam dynamics design

MEBT modeling with Astra

Chopping in LEBT: emittance growth

LEBT R&D program

RFQ Cavity engineering

MEBT engineering

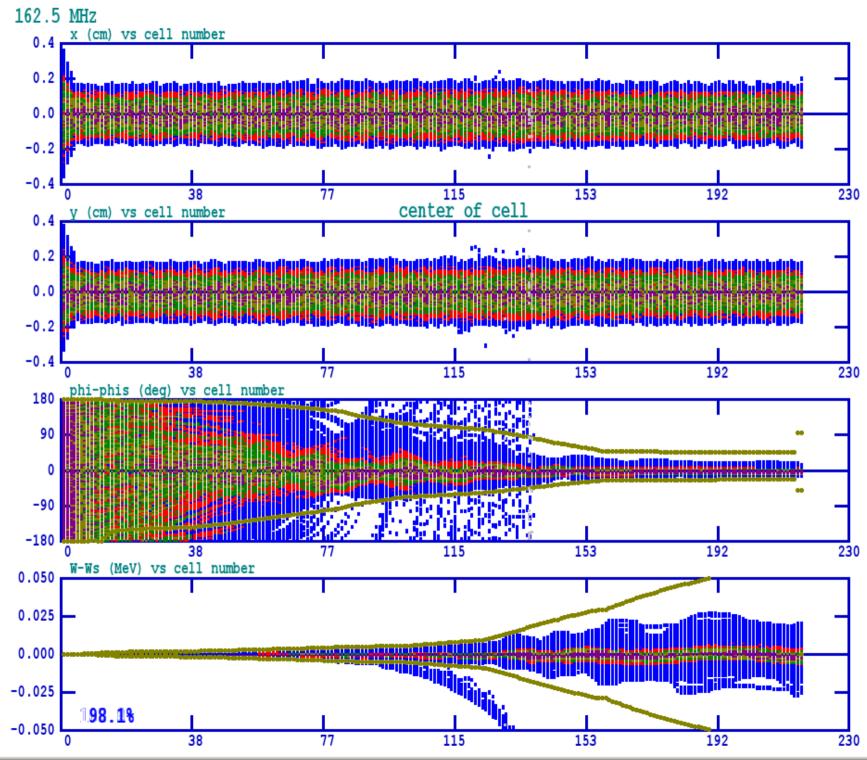
Limited-bandwidth MEBT chopper

Beam absorber engineering

New RFQ design.
Lower injection energy
Higher capture
Lower power requirement
Lower surface field
Lower output emittance
2.1 and 2.5 MeV options

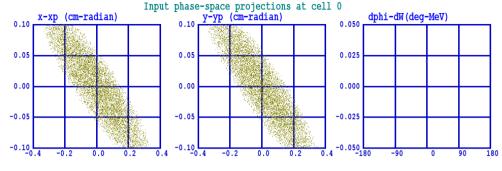
Duty Factor	100	100		percent	
Input Energy	35	20		keV	
Output Energy	2.5	2.1	2.5	MeV	
Length	384	404	489	cm	length of vanes
$ m V_{vv}$	90.8	68		kV	intervane voltage
N_{cells}	135	212	228		
Input current	5	5		mA	
Transmission	93.7	97.8		percent	
Transverse Loss		0.05		percent	transverse beam loss on vanes
Longitudinal Los	SS	2.2		percent	beam out of bucket
В	9.0	9.0		1	focusing parameter
P'/cm	402	180.3		watts/cm	copper power per linear RFQ length
P_{copper}	154	73	88	kW	Superfish power, 100% Q ₀ , no ends
P_{beam}	12.5	10.5	12.5	kW	beam power
P_d	2.05	0.90		W/cm ²	max wall power density
L/λ	2.1	2.2	2.6		length/free-space wavelength
Emax	20.8	16.4	_,,	MV/m	peak vanetip field
kilp	1.53	1.21		kilpatrick	peak vanetip field
- F				-	r van van var
r_0	0.605	0.521		cm	average vane tip dist from axis
r _{long, min}	1.18	1.87		cm	minimum long radius of curvature
$\mathbf{r}_{\mathrm{transv}}$	0.605	0.391		cm	vane tip transverse radius
a_{\min}	0.395	0.316		cm	minimum aperture
cavity radius		17.5		cm	max outer cavity wall dimension
500 + 10 y 100 01 10 is		17.0			
$\epsilon_{\mathrm{x,y~in}}$	0.0250	0.0250)	cm-mrad	normalized transverse input emittance
$\epsilon_{\mathrm{x,y}}$ in	0.029	0.0254		cm-mrad	normalized transv output emittance
	0.027		8 0.0172	cm-mrad	normalized longitudinal emittance
ϵ_{z}	51.1		31.5		
$\epsilon_{ m z}$		28.9		keV-deg	longitudinal output emittance
$\epsilon_{\rm z}$	0.88	0.49	0.54	keV-nsec	longitudinal output emittance

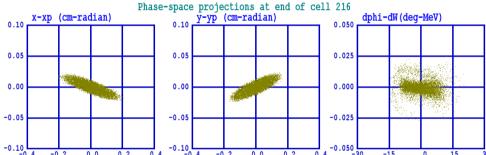
V1 V2a V2b





Cell 216, 8811 of 9000 particle



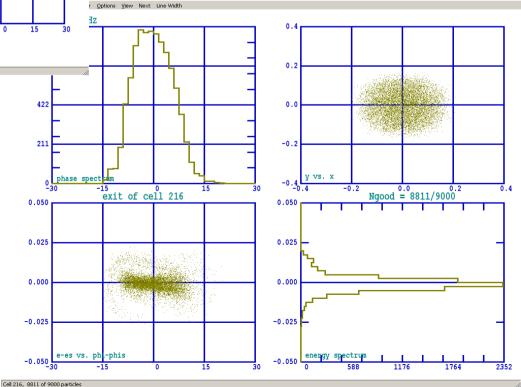


Longitudinal output phase space and distributions.

Longitudinal emittance 0.50 keV-nsec

Transverse phase space at entrance and exit (same scales).

Waterbag input beam distribution, 0.25 pi mm-mrad rms emittance

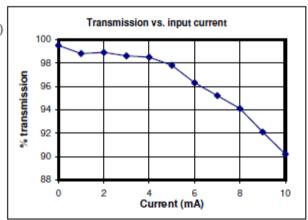


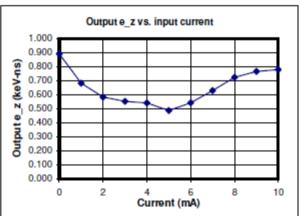
RFQ beam parameter dependence (Qing Ji)

Transmission and output emittance vs. current and input emittance.

Response of RFQ 23Feb11

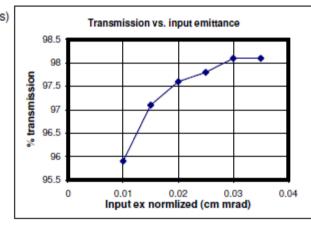
I (mA)	Transm. (%)	e_z (cm-mrad)	e_z (keV-ns)
0	99.5	0.02857	0.890
1	98.8	0.02185	0.681
2	98.9	0.01869	0.582
3	98.6	0.01769	0.551
4	98.5	0.01733	0.540
5	97.8	0.01559	0.486
6	96.3	0.01736	0.541
7	95.2	0.02016	0.628
8	94.1	0.02318	0.722
9	92.1	0.02454	0.765
10	90.2	0.02496	0.778

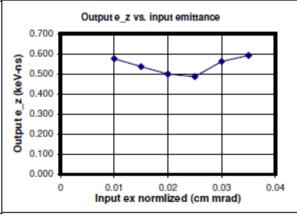


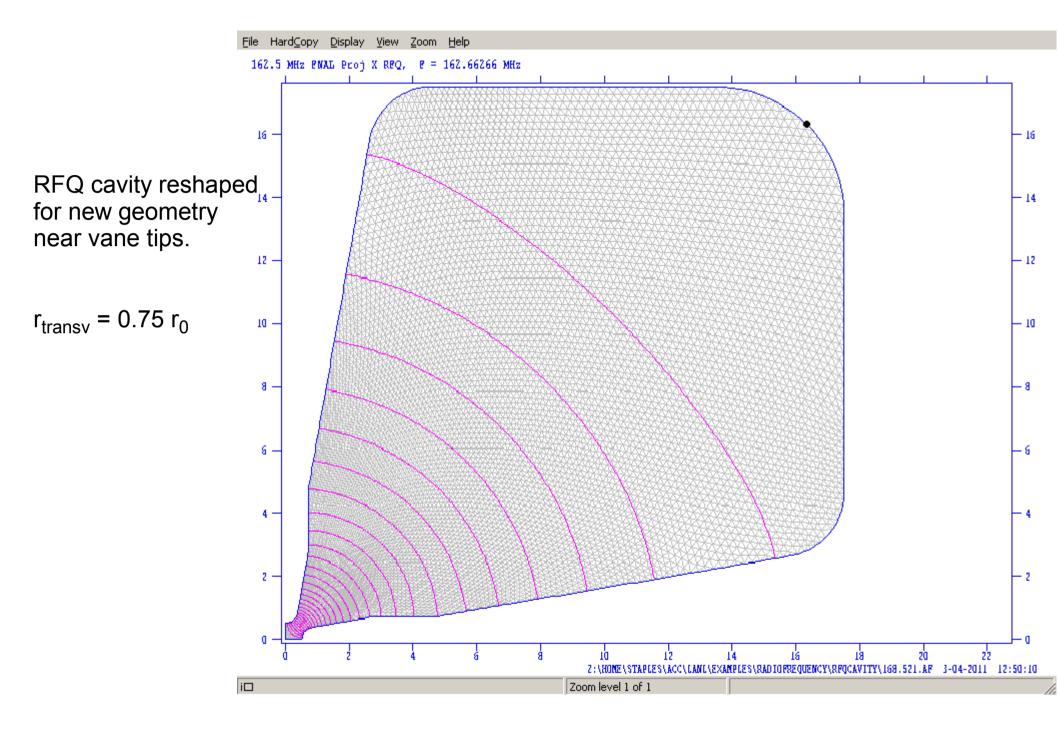


Response to input emittance, current - 5mA

n (cm m Transm. (%) e_z (cm-mrad) e_z (keV-ns) 0.01 95.9 0.01846 0.575 0.015 0.536 97.1 0.01719 0.02 97.6 0.01601 0.499 0.025 97.8 0.01559 0.486 0.03 98.1 0.01802 0.562 0.035 0.01899 0.592 98.1







Lower power level

Lower peak fields

2.5

1.5

Lower wall power density less that 1 W/cm²

Maximum E (at X,Y = 0.625753,0.265591) 16.3531 MV/m, 1.20243 Kilp. 0.1771 mT/(MV/m) Ratio of peak fields Bmax/Emax 2,5059 Peak-to-average ratio Emax/E0 Wall segments: P/A dF/dY Segment Xend Yend Emax Power dF/dX File HardCopy Display View Zoom Help (cm) (cm) (MV/m) (₩) (mW/cm^2) (MHz/mm) (MHz/mm) 162.5 MHz PNAL Proj X RPQ, P = 162.66266 MHz 0.0000 0.52100 0,25130 0.61250 16,25 1.9979E-03 7.323 1,086 2,805 0.38510 0.84410 16.34 1.4960E-02 54.83 1.557 2,481 0.60655 2,1000 11.33 0.2652 207.9 1.973 0.3478 0.73240 2.8137 3.065 0.2502 345.3 0.2416 4.2605E-02 0.73240 4.8137 2.365 0.9360 468.0 0.1857 0.000 0.9187 584.8 1.1120 7,0000 1,298 1.9746E-02 3.4287E-03 2,1000 12,690 0.6917 4.191 725.7 -0.1143-1.9840E-02 2,6483 0.2535 815.2 -0.103715.847 2.613 -1.7999E-02 3,3324 17.032 8.4013E-02 833.4 1.163 -4.1406E-02 -2.3946E-02 11 17,500 4.6179 4.5577E-02 1,169 837.8 -1.6474E-02 -4.5298E-02 12 7,0000 17,500 844.3 7.2921E-02 2.011 0.000 -8.4333E-02 13 13,500 17,500 7.7929E-02 5.629 865.9 -0.2358 0.000 14 16.328 16.328 3.8634E-02 2,771 882.1 -4.3581E-02 -0.1051 15 17,500 3.7971E-02 882.1 -4.3580E-02 13.500 2.771 -0.1051 16 17,500 7,0000 7.7507E-02 5.629 866.0 -0.2358 0.000 17 17,500 4.6179 7.2478E-02 2.011 844.4 -8.4332E-02 0.000 18 17,032 3.3324 4.5403E-02 -4.5297E-02 -1.6473E-02 1,169 837.8 19 15.847 2,6483 8.4083E-02 1.163 833.4 -2.3947E-02 -4.1405E-02 20 12,690 2,1000 0.2519 2,613 815.2 -1.7999E-02 -0.1037 21 7,0000 1.1120 0.6918 4.191 725.7 -1.9840E-02 -0.1143 0.9221 4,8137 0.73240 1,298 584.8 3.4315E-03 1.9762E-02 23 2.8137 0.73240 2.356 0.9359 468.0 0.000 0.1853 345.2 24 2,1000 0.60655 3,070 0.2502 4,2720E-02 0,2423 25 0.84410 0.38510 207.9 11.24 0.2652 1.975 0.3483 26 0.61250 0.25130 16.35 1.4975E-02 54.88 1,557 2,477 2.5 27 0.52100 16,24 7.348 2,806 Z:\HOME\STAPLES\ACC\LAND\EXAMPLES\RADIOPREQUENCY\RP 0.0000 2.0046E-03 1.088 Zoom level 2 of 2 Intal 44,63

Superfish output summary for problem description:

Normalization factor for EO = 6.526 MV/m =

36.449 Ohm Wake loss parameter =

Using standard room-temperature copper.

Average magnetic field on the outer wall

Maximum H (at X,Y = 16.3284,16.3284)

All calculated values below refer to the mesh geometry only.

Shunt impedance =

Problem file: Z:\HOME\STAPLES\ACC\LANL\EXAMPLES\RADIOFREQUENCY\RFQCAVITY\168,521,AF 3-04-2011

6.52591 MV/m

162.66266 MHz

= 7.28645E-04 Joules/cm

20,0000 C

44,6260 W/cm

0.00931 V/pC

4972.012 MOhm/m

3.32740 milli0hm

1.72410 microOhm-cm

2270.39 A/m, 857.583 mW/cm^2

2304.06 A/m, 883.205 mW/cm^2

8679.912

EZERO =

162.5 MHz FNAL Proj X RFQ,

Frequency

Stored energy

Surface resistance

Power dissipation

Operating temperature

= 16687.7

Field normalization (NORM = 0):

Normal-conductor resistivity

RFQ-MEBT Matching Section

Add doublet and decouple the first triplet.

Think about adding one more rebuncher after the RFQ.

30 pcoul bunch charge (5 mA)

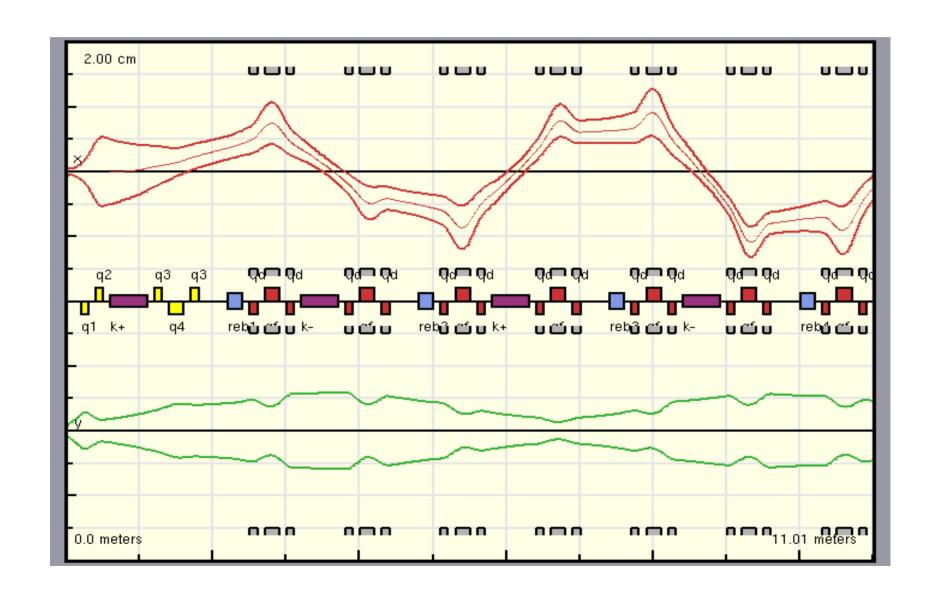
etax [m]

etay [m]

y [cm]



Beam profile in MEBT with matcher, kickers



Emittance Growth in MEBT

Macroparticle calculations with Astra with space charge

Input beam derived from output of parmtegm.

Format converter written

Parmteqm has a bug in the quadrupole transport element

Emittance growth through MEBT is dependent on details of tune

Diagnostics required for transverse beam size and centering BPMs and laser wires

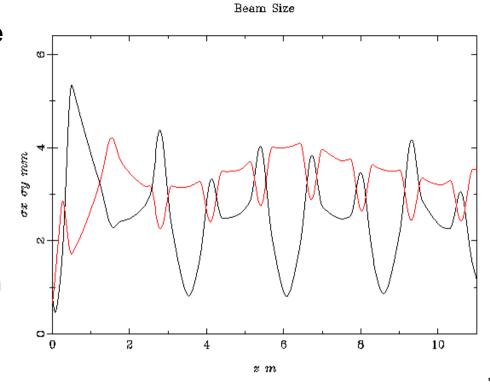
Diagnostics required for setting rebuncher gradients and phases BPMs and/or striplines

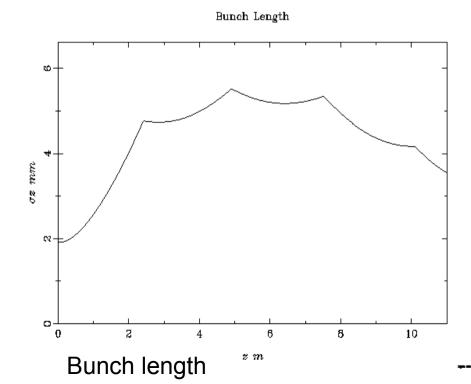
These diagnostics should not take much room

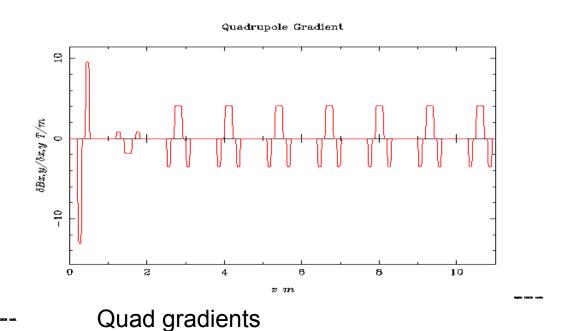
Initial RFQ emittance measurements need to be done once.

Astra run of RMS beam envelope

Parameters: (worst case)
parmteqm output beam
30 pCoul bunch charge (5 mA)
2.1 MeV
325 MHz rebunchers 23, 10 keV
tuned for minimum emittance growth

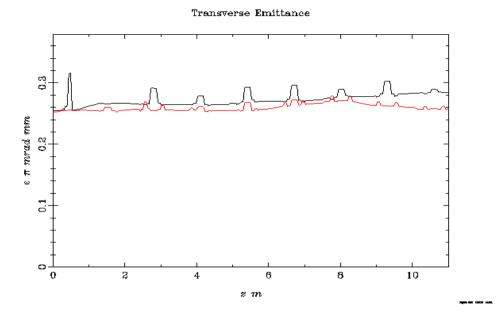


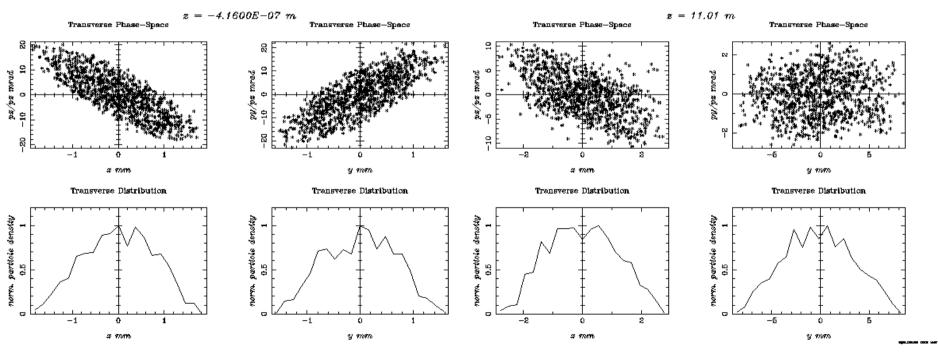




Transverse emittance growth

Quads tuned to minimize growth

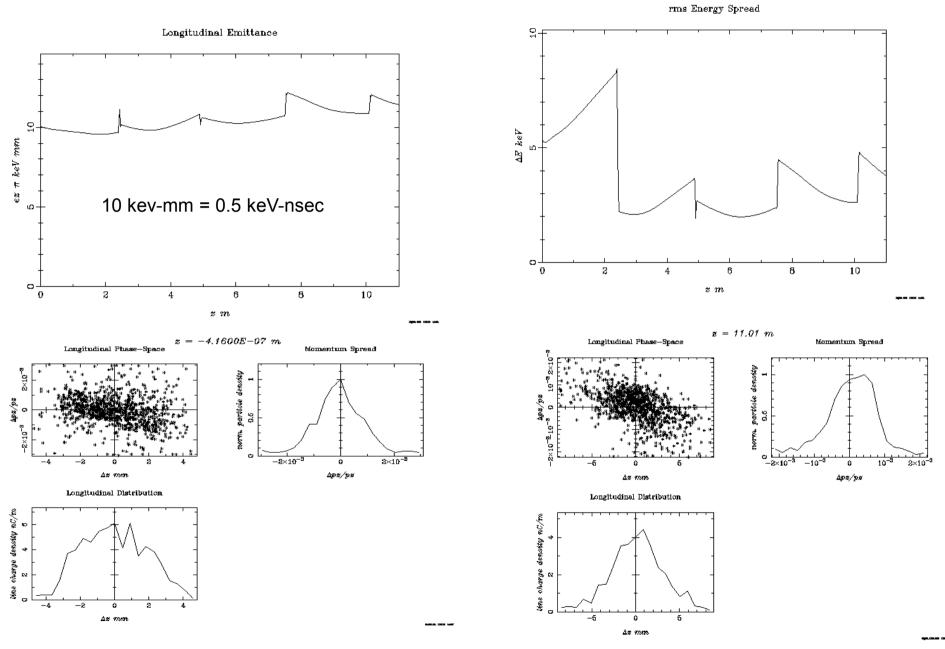




Input x,y phase space

Output x, y phase space

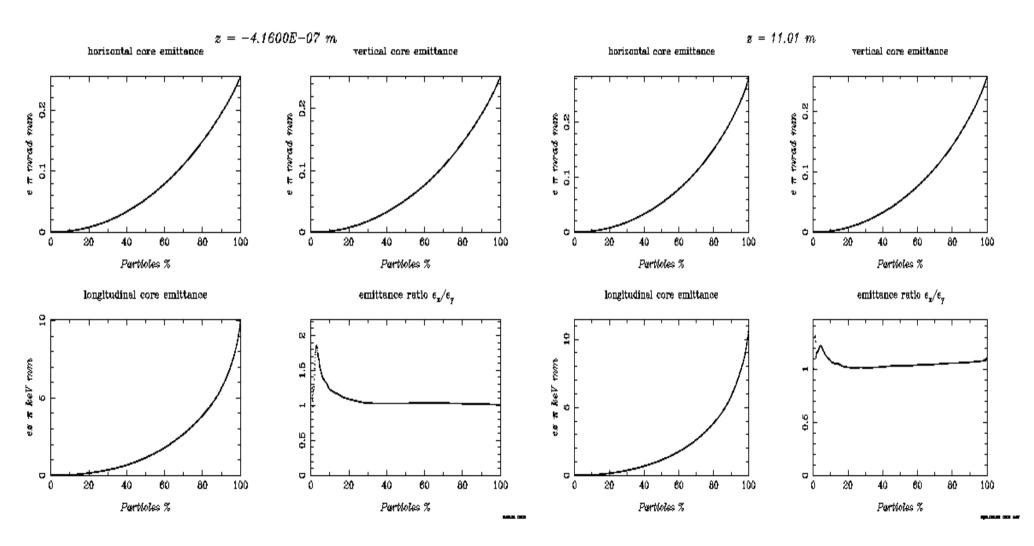
Longitudinal emittance growth



Input longitudinal phase space

Output longitudinal phase space

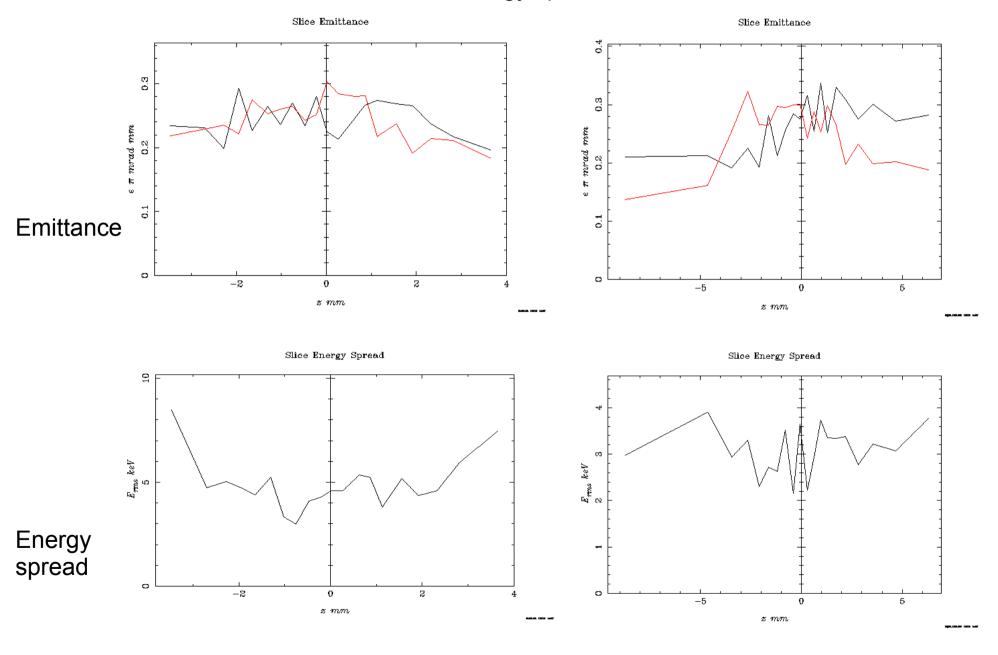
fractional emittance contours



Input beam

Output beam

Slice emittance, energy spread



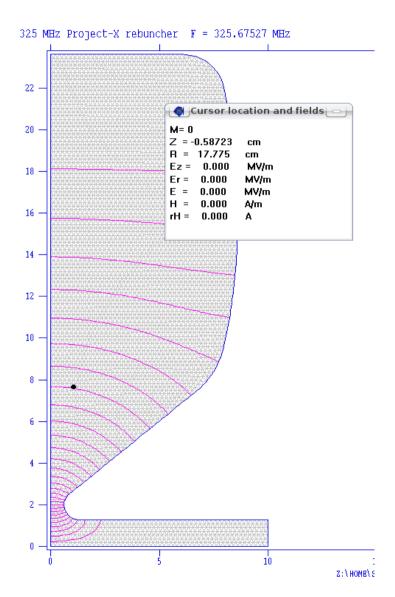
MEBT exit

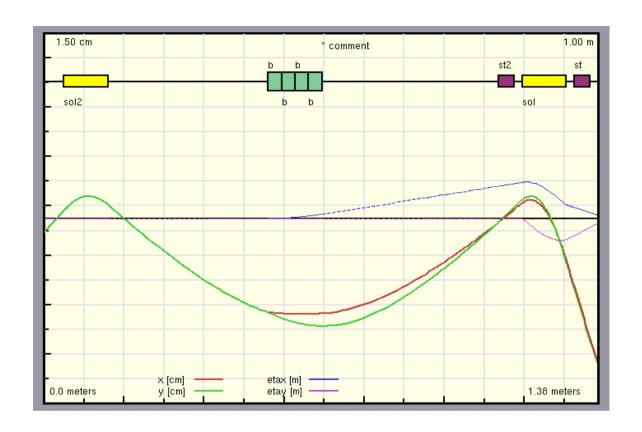
325 MHz Rebuncher Cavity Example

 $2 \times E_0 \times TTF = 25 \text{ kV}$

Power = 600 watts, first rebuncher

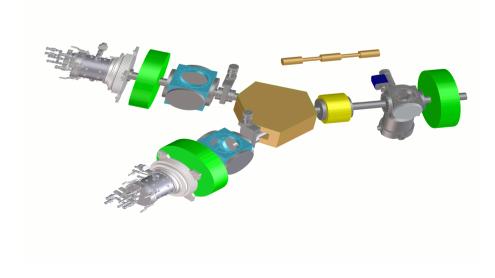
Field no requent Particle Part	ormalization org e rest mass 0.0671960 zation fact energy tandard roce resistance conductor r ng temperat issipation 16095.3 75.780 (32.342 (magnetic f H (at Z,R E (at Z,R f peak fiel eaverage ra	Kineti tor for EO = 0. or om—temperature o e resistivity ture Shunt i	EZERO =	0,21940 325,67527 938,272029 2,125 2511,271 0,5698715 0,0023621 4,70818 1,72410 20,0000 300,3079 16,029 5,205 0,01654 389,376 941,657	MV/m MHz MeV Joules milliOhm microOhm-cm C W MOhm/m	mW/cm^2	
Jall se Segment	Zend (cm)	Rend (cm)	Emax (MV/m)	Power (W)	P/A (mW/cm^2)	dF/dZ (MHz/mm)	dF/dR (MHz/mm)
2 3 4 5 6 7 8 9 10 11 12	0.0000 0.0000 6.0100 7.9700 8.6000 7.9650 6.5600 0.85000 0.60000 1.3000 10.000	0,0000 23,630 23,630 22,030 15,810 9,6000 7,3400 2,5060 1,9700 1,2700 1,2700 0,0000	2,973 4,221 4,221 0,8495	31,85 14,73 37,40 40,37 19,33 43,31 0,8357 0,1855 1,3368E-03	35.70 37.13 50.20 80.93 135.1 187.2	0,000 -0,1591 -0,6336 -0,5613 -0,2166 2,174 3,742 2,679 0,000	-0,5861 -0,1926 -6,4668E-02 -5,6462E-02 -0,1318 2,568 1,558 1,180 2,3286E-02
			<mark>[</mark> otal	300.3			

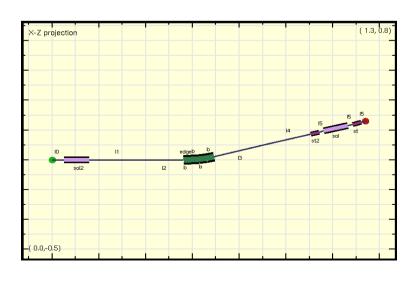




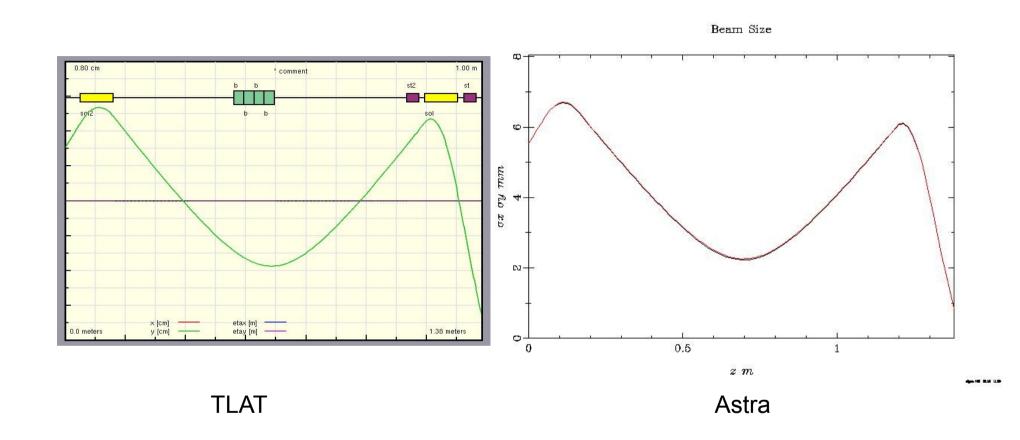
LEBT Configuration

20 keV
5 mA DC beam
>90% neutralization
2 solenoids
2 ion H-minus ion sources
±20 degree selector magnet chopper at end





Astra macroparticle simulation of LEBT



TLAT is a new code, based on a TRACE3D physics model. It is an envelope code that correctly incorporates both 2-D and 3-D space charge, deflectors, steering, etc.

Astra is a workhorse of the electron community. It is a macroparticle code with PIC space charge. It works as well with hadrons and offers extensive graphics and analysis facilities. Accept ion source emittance scan and simulate nonlinear effects.

LEBT Chopper

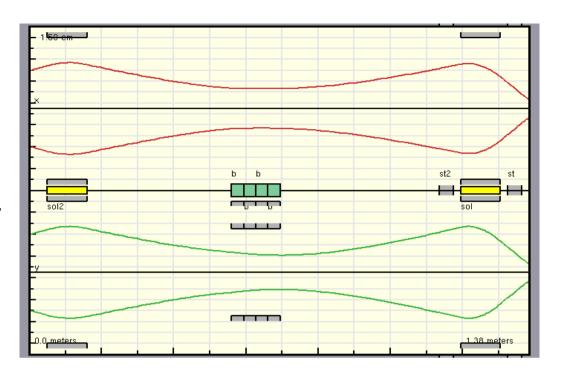
20 keV beam. $\beta = 0.0065$

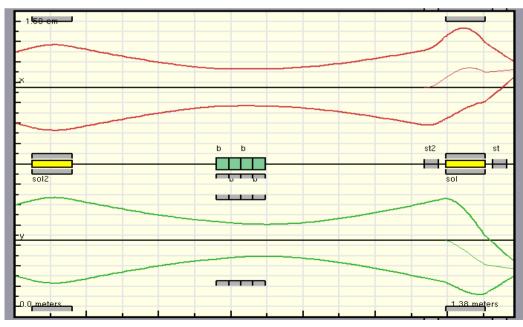
TW chopper for this beam velocity probably not practical

Two locations considered: In front of last solenoid After last solenoid

For position in front of last solenid, plate spacing > 2 cm.

For effective length of 4 cm, transit time is 20 nsec

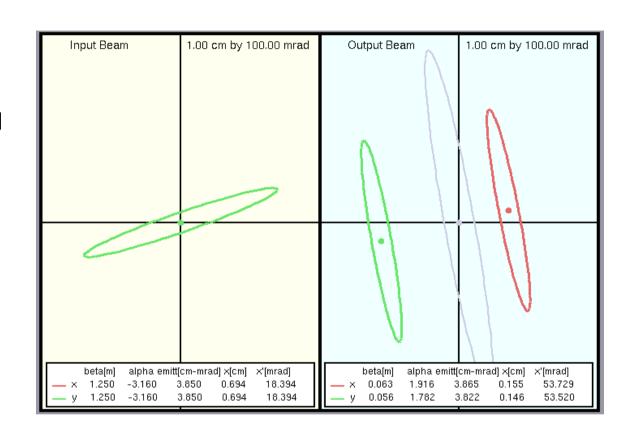




LEBT Chopper displacement of x and y phase spaces at RFQ Entrance

Chopping ahead of last solenoid in x-direction displaces both x and y ellipses.

Gray ellipse is RFQ acceptance ellipse orientation.

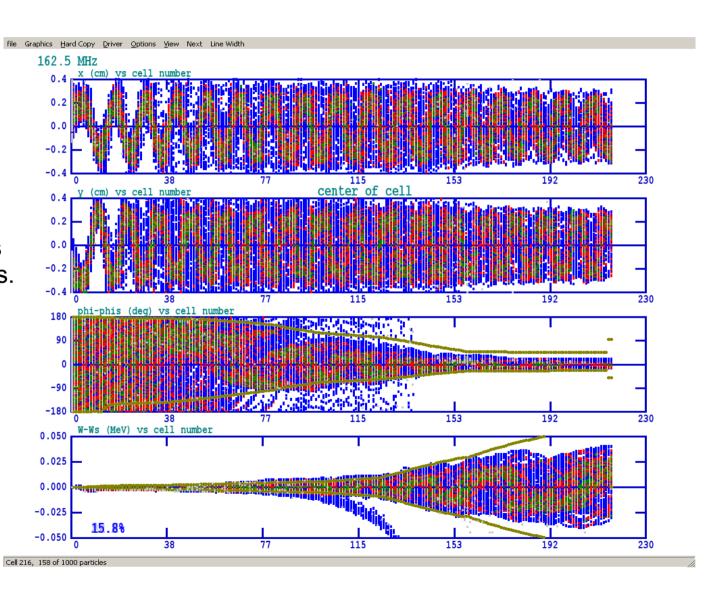


RFQ transmission and output beam characteristics simulated with various chopper deflection field strengths.

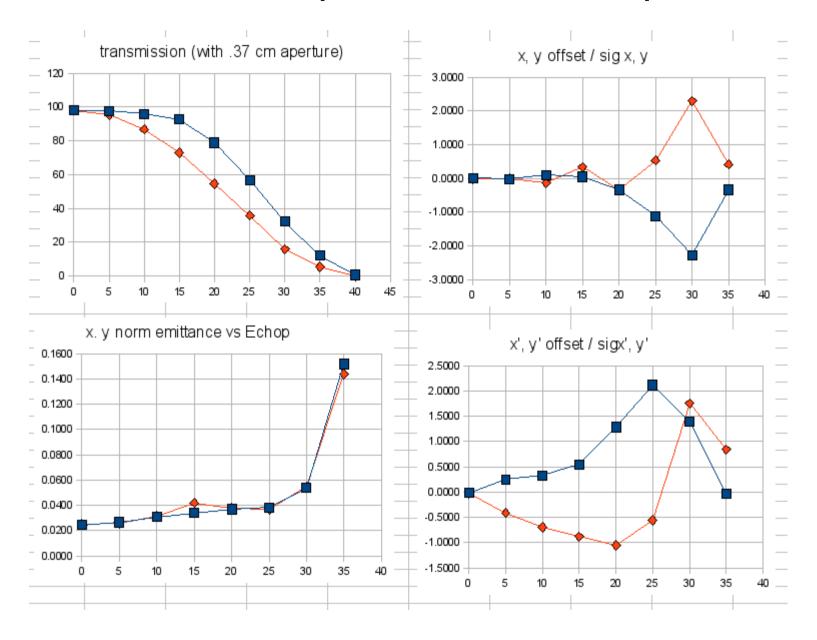
Response of RFQ to displaced entrance beam

Transverse beam undergoes about 17 betatron oscillations.

Output beam offset very dependent on gradient.



RFQ exit beam parameters wrt LEBT chop



Details highly dependent on gradient (tune). Input aperture doesn't help much.

Issues for fast LEBT chopper

20 MHz beam chopper with 10 MHz deflector: 2 zero-crossings per cycle

4 cm long chopper 75 electrical degrees of 10 MHz long

 β = 0.0065 too low for a TW chopper design

For square wave, next harmonic of 30 MHz 225 electrical degrees long

Plates > 2 cm apart, shorter chopper will still have long effective length and more nonlinear fields.

Time average of RFQ output beam emittance is large

RFQ phase acceptance $\pm \pi$. Longer chop produces satellite bunches. Shorter chop reduces current within phase acceptance.

Therefore, 20 MHz chopping in LEBT probably not practical.

Issue: LEBT 20 degree Magnet, fast or slow?

Two ways to go: fast laminated magnet or slow solid-core magnet

2-entry port, 20 degree selector magnet. 20 degree entrance angle, 0 degree exit angle typically 20 cm long, 700 gauss field. Entrance gap width 6-8 cm wide

Slow magnet: used to switch to a standby ion source in a few seconds small, with small gap, 2.5 cm full gap

Very modest power

Solid core construction

Fast magnet: used to dynamically switch two ion sources
500 microseconds switching time
much larger gap to reduce inductance to keep switching voltage reasonable
laminated core
may require more complex vacuum chamber to reduce eddy currents
complex power supply: low static voltage, high switching voltage

Selection will depend on beam requirements.

Project-X LEBT Switching Magnet Design

dl/dt

Vpeak

A slow magnet design is very modest, with a power of about 10 watts. It can be made even smaller with a reduced vertical gap.

The magnet is of rectangular geometry, with a ± 20 degree entrance angle for the two ion source orbits, and normal exit angle.

A fast magnet will be more challenging. The switching time of 500 microseconds requires laminating the core with high silicon steel, and the power supply must provide a high switching voltage.

As the gap is reduced, the DC current is reduced, but the inductance of the magnet increases, increasing the peak switching voltage. A fast magnet optimizes with a large gap, and a slow magnet with a small gap.

	Project-X LEB	T Switching Magnet I	Design	
Beam	1			
	KE	20000 eV	Beam Kinetic Energy	
	pmass	9.38E+08 eV	Beam Mass	
	beta	0.00653	velocity	
	Clight	3.00E+08 m/sec	speed of light	
	Rigidity	0.0204 T-meters	beam rigidity	
	Mu_0	1.26E-06	Mu 0	
Orbit				
	theta	20.0 degrees	bending angle	
	theta	0.349 radians	bending angle	
	L	0.200 meters	magnet length	
	В	0.0356 Tesla	Magnet Field	
	Н	28358.1 Amp-turns	Magnet Field	
	rho	0.573 meters	Radius of Curvature	
Magn	et			
	full gap	0.040 meters	gap height	
	gw	0.050 meters	gap half-width	
	CW	0.050 meters	coil package width	
	pw	0.040 meters	return leg width	
	ch	0.040 meters	coil package height per pol	е
	eta	0.900	magnet efficiency factor	
	S	0.500 meters	steel length of return flux	
	mu_steel	2000	relative to mu_0	
	NI	1268.24	Amp-turns	
	Vgap	8.00E-04 Meters^3	field volume	
	Ugap	0.40 Joules	Stored Energy in gap	
	Vsteel	0.009 Meters^3	Steel Volume	
	<u>Usteel</u>	0.253 Joules	Stored Energy in Steel	
	Full Width	0.280 meters	11.02 inches	
	<u>Full Height</u>	0.200 meters	7.87 inches	
Coil				
	N	50	number of turns, upper and	l lower coil packages
	1	25.36 Amperes	Excitation current	
	р	0.70	coil packing factor	
	rho	1.68E-08 Ohm-meter	copper resistivity	
	Lth-winding	30 meters	total winding length	
	Area-wire	5.60E-05 m^2	wire area cross-section, tw	o packages
	R	0.0090 ohms	coil resistance	
	Pdc	5.79 Watts	DC magnet power	I^2 R
	Volts	0.228 Volts	DC voltage drop	IR
	J	452942 Amps/m^2	wire current density	
	J	0.453 Amps/mm^2	wire current density	
	r_wire	8.444 mm	magnet wire diameter	
Pulse	•			
	L	2.04E-03 Henries	magnet inductance	2U/I^2
	t_switch	0.0005 seconds	switching rise time	
	-II/-I4	404450 4 4	accident france that failed	

101459.1 Amps/sec

207.18 Volts

switch from + to - field

L*Idot

switching voltage

LEBT R&D Program

The LEBT will be developed and tested incrementally

Extraction and 20 keV acceleration from the ion source

Electron diversion and trapping

Ion source emittance measurements

Switching magnet then added

Emittance, neutralization time measurements

Matching section into RFQ that accommodates two ion sources operating at different current levels

Chopper implementation at RFQ entrance

Establish matching parameters required by RFQ

The LEBT will be fully configured and tested during the R&D phase.

The separation of the 20 keV acceleration, the magnetic transport, and the pulsed electric field chopper will ensure high reliability.

RFQ Structure Engineering

Lessons learned from SNS, ADNS, SNS RFQ Replacement engineering studies

RFQ operates CW, but power densities less than half of SNS RFQ at 6% DF.

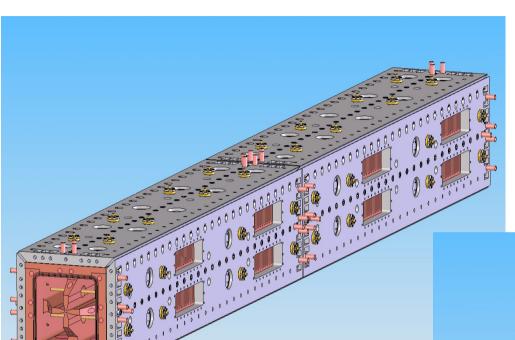
Peak fields about 1.2 kilpatrick

Relatively small length to free-space wavelength may allow no stabilization (TBD).

Will model structure electrodynamics with MWS, do an extensive error analysis to determine need for stabilization, assembly error tolerances.

325 MHz RFQ Cross Section Engineering Analysis

162.5 MHz RFQ will use some of these techniques.



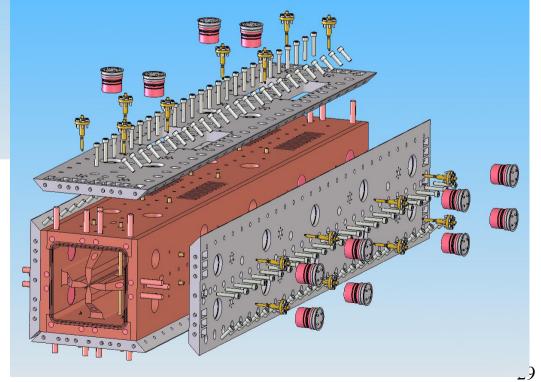
266 cm long, two modules

Cooling passages are rifle-bored in the copper substructure.

Two RFQ drive loops provided

Each 133 cm modules has 24fixed tuners, 8 pumping ports.

Brazed copper inner cavity, with a bolted-on stainless steel exoskeleton



Other Physics and Engineering Issues

RFQ output energy and stabilizer configuration

MEBT engineering issues

Limited bandwidth chopper

Beam collimators

MEBT diagnostics

RFQ Output Energy

Reducing the output energy to 2.1 MeV should be considered for the following reasons.

I propose to change the output energy of the RFQ to 2.1 MeV for the following reasons:

This is just below the threshold energy of 2.135 MeV for neutron production in copper with the $Cu^{63}(p,n)Zn^{63}$ reaction. Cu^{63} comprises 69% of natural copper.

The deflection angle of the transverse electric field choppers in the MEBT is increased by the inverse energy ratio, or 19% to 5.95 mrad, increasing the extinction ratio of the choppers. Alternately, the chopper voltage may be reduced. The TW chopper phase velocity must be lowered by 8.3%.

The power deposited in the MEBT collimators is reduced to 84%.

The beam collimators in the MEBT are allowed contain copper, with its good thermal conductivity, without generating neutrons. This would allow the MEBT to be unshielded.

The length of the example 325 MHz RFQ is reduced from 269 to 224 cm, a reduction of 17%, and a reduction of power of up to 17%. The shortened RFQ is 2.4 free-space wavelengths long, raising the possibility of eliminating longitudinal mode stabilizers altogether, further reducing the RF power requirement and simplifying the construction. The RFQ could be made in just two modules.

The RFQ, constructed of copper, would not produce neutrons. The 64 keV X-ray bremsstrahlung, if any, is easily shielded locally. The RFQ need not be located in a shielded area.

The transmission through the RFQ is slightly increased, as the exit end has the smallest aperture.

Note that the 0.015% of deuterium component in hydrogen will not be accelerated and thus will not present a radiation hazard as a potential source of neutrons by breakup or (d,d) reactions.

The downsides:

The spoke cavity following the RFQ must accept a beam velocity $\beta = 0.0669$, an 8.3% reduction from 2.5 MeV. Is the phase slip in the first cavity acceptable?

There may be some additional emittance growth in the MEBT due to the lower energy.

MEBT Physics and Engineering

Biggest issue: thermal control on beam collimators

Materials choice: strength, sputtering, neutron production ...

Detailed cooling configuration

Damage, sputtering, spalling, erosion, etc.

Beam distribution on collimators with wideband and narrow band choppers

TW Choppers

Interaction of choppers with beam: erosion from beam halo

Resistive and reactive losses, thermal control

Robustness of chopper current-carrying elements in hostile environment

Bandwidth, phase linearity, efficiency

Neutron production

Diagnostics

Tuning

MEBT R&D Program

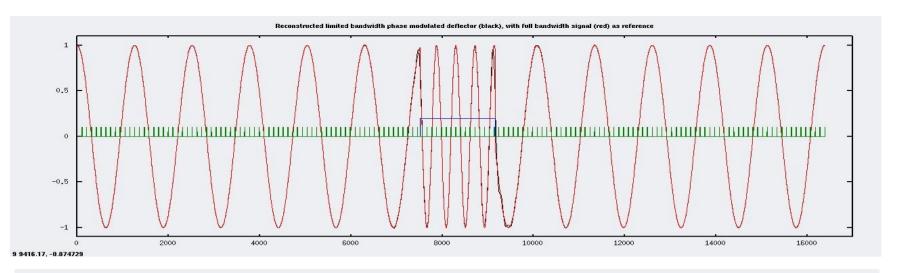
Better define beam requirements
define what kind of time structure the SCL can handle
may help with design of a LEBT chopper that mitigates MEBT thermal problems

Choose RFQ frequency and output energy
Then get on with developing narrow-band chopper scenarios at LBNL

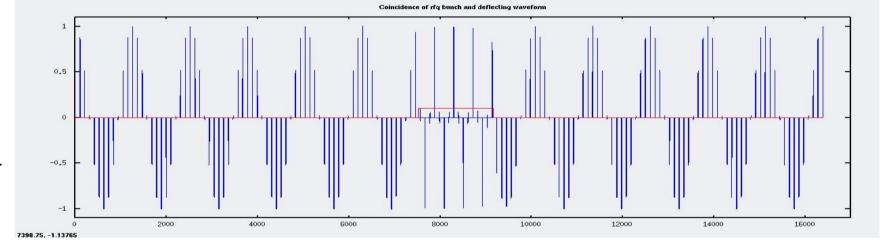
Select leads for critical design issues chopper chopper supplies beam collimators

Chopper Waveforms (one of many)

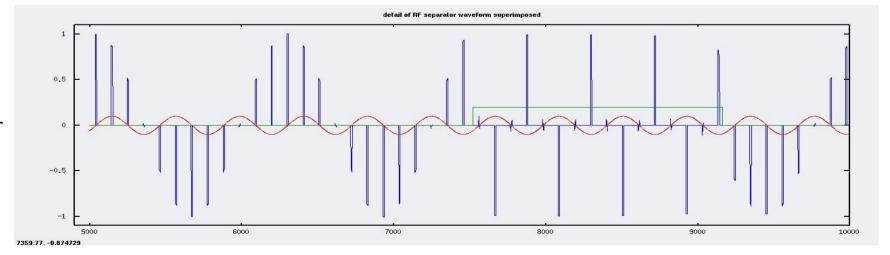
Dual Frequency Chop Example



5/6ths of the pulses removed to collimator



Detail, with RF separator waveform



Chopper Target Power Density Mitigation

Total power is up to 25 kW, steady (10 mA, 2.5 MeV, all chopped out) More typically 12-20 kW.

Mitigations:

Bi-directional chopping with sinusoidal waveform.

Spreads beam out over a wider swath: factor of 2-3

Split MEBT tune: ribbon shape in MEBT Further spreads beam out: another factor of 2 or so

Possible LEBT chop

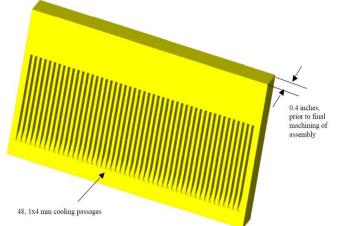
If the SCL and experiments can handle it: another factor of 2

Lowered RFQ energy from 2.5 to 2.1 MeV: a factor of 1.2

Total reduction of power density: up to a factor of 10?

For angle of incidence of, say, 85 degrees, the power density is about 400 W/cm² if the beam cross section is 3 cm². (4500 W/cm² / tan 85 degrees)

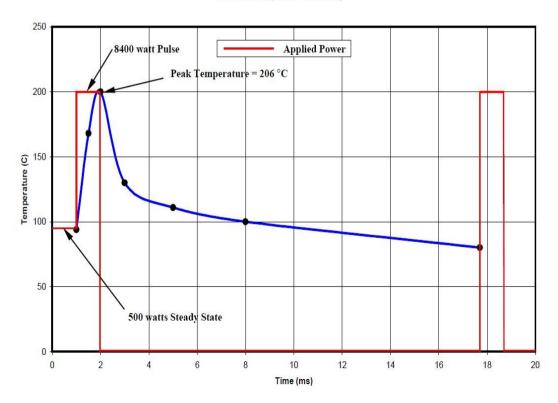
Microchannel Plate Chopper Target for SNS

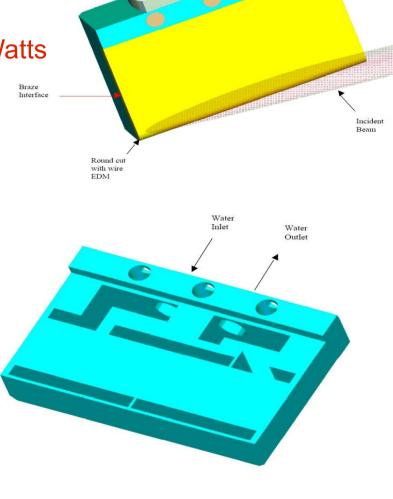


TZM material, developed for high-power X-ray mirrors, adapted for SNS MEBT chopper target.

Average power 500 Watts







Summary

An ion source will be run and characterized at LBNL

A LEBT with 2 solenoids will be constructed and operated with an electrostatic chopper and diagnostics. (The dipole can come later.)

A fast LEBT chopper presents significant emittance issues after RFQ

RFQ frequency now frozen at 162.5 MHz. Good beam dynamics solution obtained

What is RFQ output energy?

Much work needs to be done on the MEBT.

Additional scenarios for the NB chopper must be devised, pending definitions of the physics requirements

The beam collimators for the NB choppers easier task than for WB choppers.